

**ABSTRACT OF THE DISCLOSURE**

- A battery case having a terminal hole in the peripheral wall, a circular flange protruded from the inside wall around the terminal hole, and a contact member mounted in the terminal hole for the contact of the positive terminal of a battery, the
- 5 contact member having a cylindrical mounting portion riveted to the terminal hole, a contact portion supported on the circular flange for the contact of the positive terminal of the battery, and a connecting portion extended from the contact portion and closely attached to the sloping periphery of the circular flange and connected to the corresponding electric wire.